



**IMMIX**

*Milliken*



**INSPIRED. INSPIRING.**

*Our journey as humans has become intrinsically linked to technology. Whether chaotic or perfectly arranged, the patterns of our life are a blend of natural and man-made influences. We respond with a need for unity and harmony as our individual and collective needs morph with new definitions of engagement and purpose.*





Photo by Koushik C on Unsplash

## IMMIX

Every day, we are seeing and experiencing an increasingly blurred line between nature, people and technology. The result is a convergence between the real and the virtual, the haptic and the emotional, and the past and the present.

This form emerges with an aesthetic that is both timeless and modern offering a balance between maximalism and minimalism. A geometric splicing of different colours and materials creates dynamic forms that provide a sense of structure for the floor that yields both familiarity and comfort.

We explore form and composition with an understanding of scale as presented through strong geometry or in dichotomy with sweeping lines and curves.

Immix creates a new approach to integrate layered texture into interiors. A robust offering of coordinating patterns provides various design elements: granular textures, linear striations, and both angular and organic, free-form shapes.





Vertex in Dark with Green



Vertex in Dark Field | DR#: 00780341 | 4m x 4m tile field | Monolithic Installation

## VERTEX

Two pattern groupings, Vertex and Flourish, provide an evolution of complementary aesthetics in large, medium and small scales for fluid movement throughout an interior.

Vertex, a geometry expression for where two or more lines meet, interprets where humanity, technology and nature collide. Graphic and dimensional, scales of intricate hexagonal shapes warp and spiral to achieve a modern, innovative dimensionality on the floor.





Photo by Etienne Boulanger on Unsplash



Vertex in Light











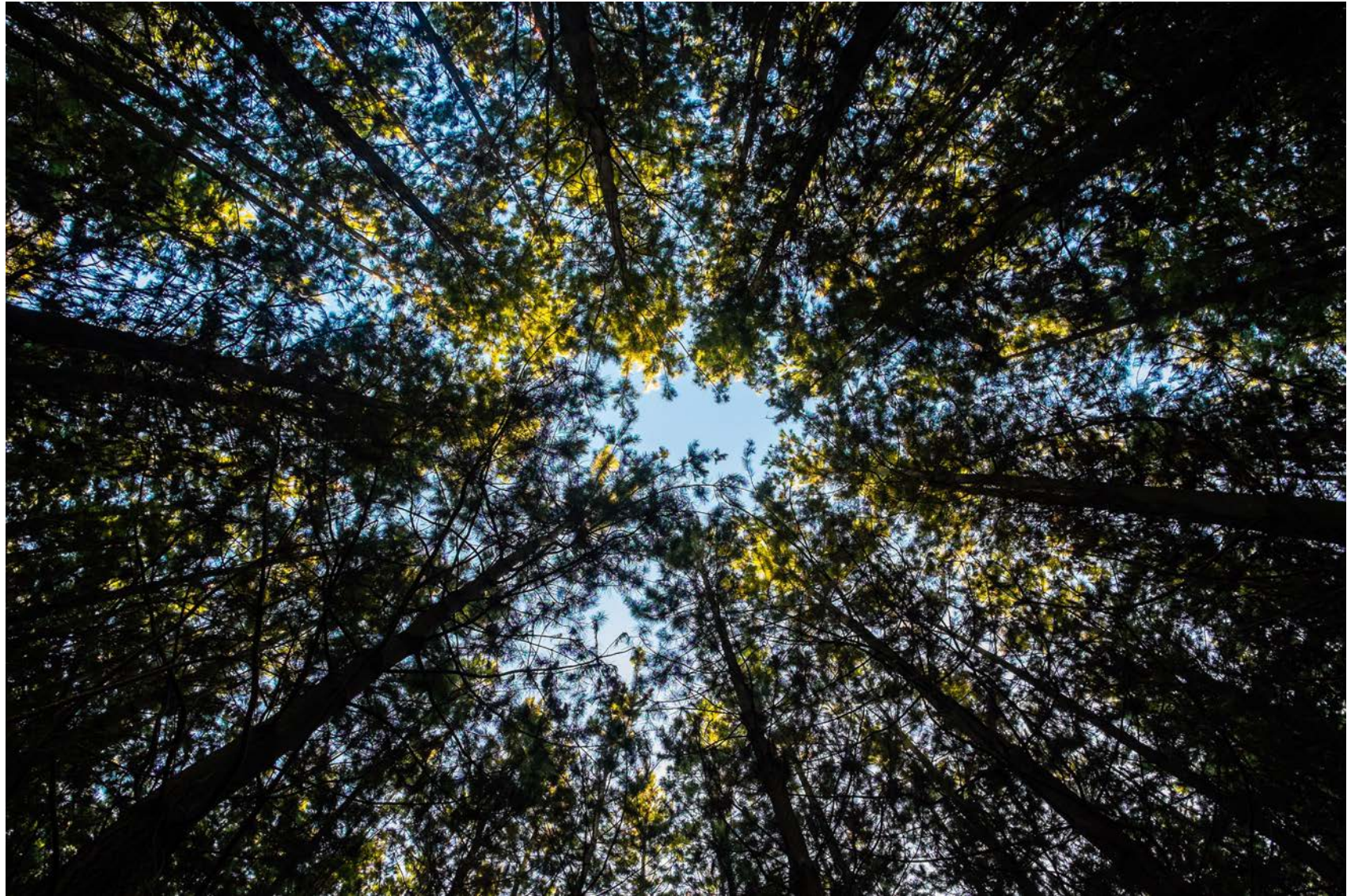


Photo by boytsov on Shutterstock



Flourish Medium Field in Neutral





*Photo by Jay Wennington on Unsplash*



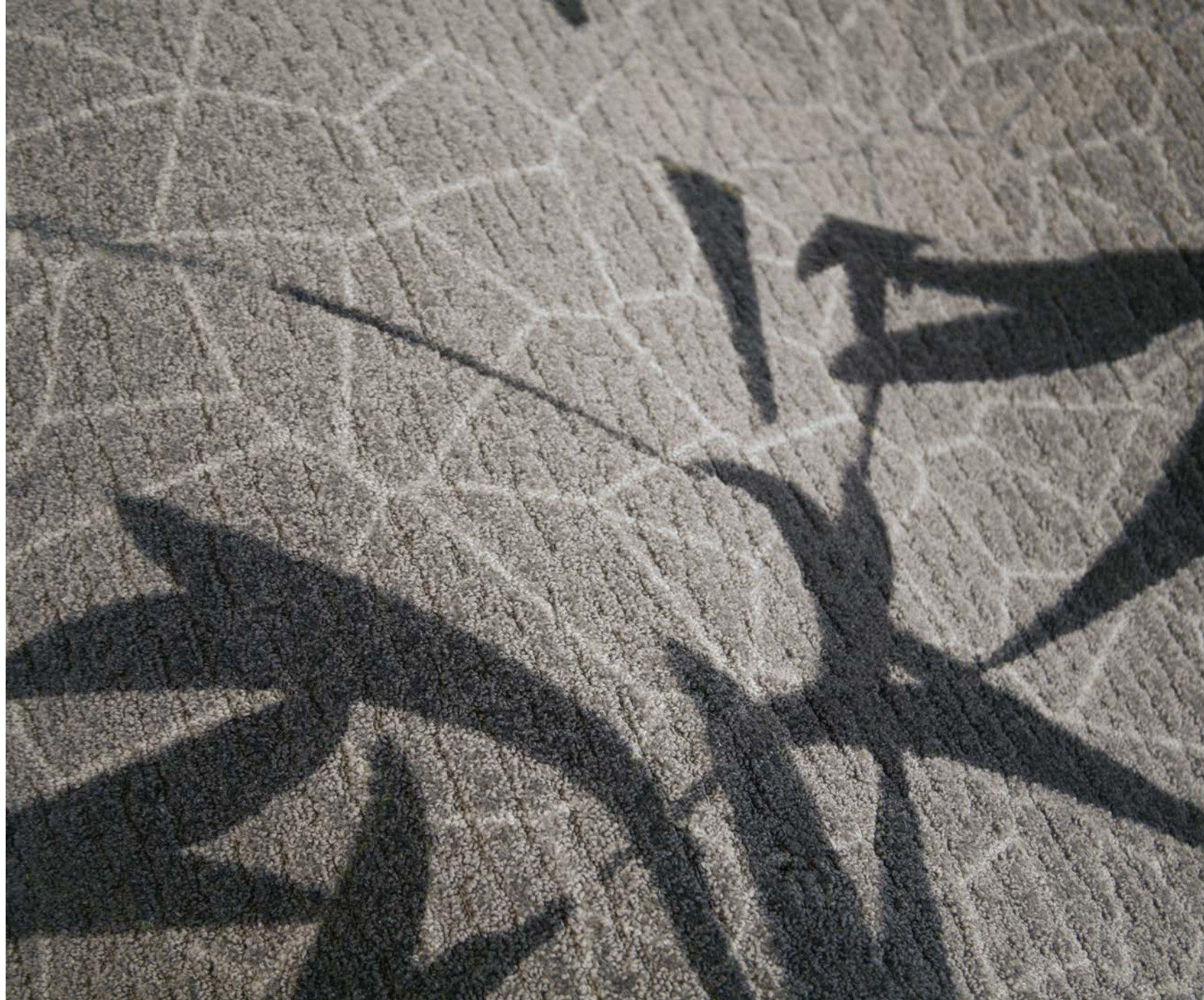
**Flourish** in Dark with Green and **Flourish Small Coordinate** in Dark

## FLOURISH

Flourish highlights the outcome when various facets of one's surrounding influences meet and connect in harmony. The progression of Vertex into a series of patterns that are more organic, Flourish illustrates the positive effect of one embracing technology in a way that fits his or her world, not defines.

Milliken's signature nuanced gradation and edge transition capabilities fuse texture, pattern and colour for a graceful asymmetry that maximises spatial flexibility. These nuanced edges allow designers to use the floor to create eloquent design transitions between various interior spaces.





Flourish in Neutral



Left to Right: Flourish Small Coordinate in Light Transition (DR#: 00782355) (1m x 1m tile field), Flourish Edge in Light Edge/Runner (DR#: 00782344) (2m x 4m tile field) and Flourish in Light Field (DR#: 00782109) (4m x 4m tile field) | Monolithic Installation









Flourish Large Field 1 in Multi with Green Field (DR#: 00781325) (2m x 2m tile field) and Multi with Blue Field (DR#: 00781327) (2m x 2m tile field) | Monolithic Installation



Flourish Small Coordinate in Light





Vertex Small Coordinate in Dark Ombre  
Metro Park Wood | Eucalyptus Saligna in Koala | ESC122 | Ashlar (Vertical) Installation

### CREATIVE GUESTROOMS

Reimagine what guestrooms can be using Immix as the foundation of your design. The collection's modularity invites the use of multiple patterns of soft and hard surfaces to create inset area rugs, much like one's home.

Take advantage of the flexibility that modular carpet affords by strategically inserting additional tiles under guest beds. Simply swap tiles when replacement is required and your guest room stays in commission even amid repairs.



Vertex Small Coordinate in Dark with Metro Park Stone Arts Avenue in Boathouse



Vertex Small Coordinate in Dark



Vertex Runner, Vertex Small Coordinate in Dark, and Metro Park Stone Arts Avenue in Boathouse





Flourish in Dark with Blue



Vertex Small Coordinate in Light with Metro Park Stone in Polished Concrete in PLC144





Photo by Ishan on Unsplash





Vertex Large Field in Dark



Vertex Medium Field 1 in Dark Field | DR#: 00780602 | 1m x 1m tile field | Monolithic Installation

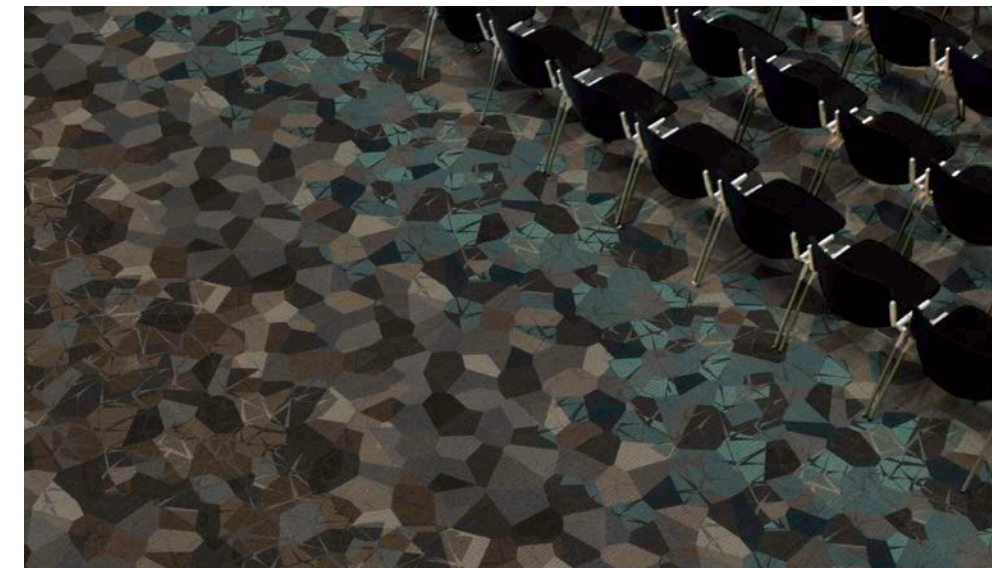




Flourish Small Coordinate in Dark

## CONFERENCE

Immix subtle gradations and smooth edge effects create seamless transitions from colour to colour to build rugs or wayfinding markers. Or work with our design and visualisation teams to create a custom layout for your large space. Custom minimums apply.

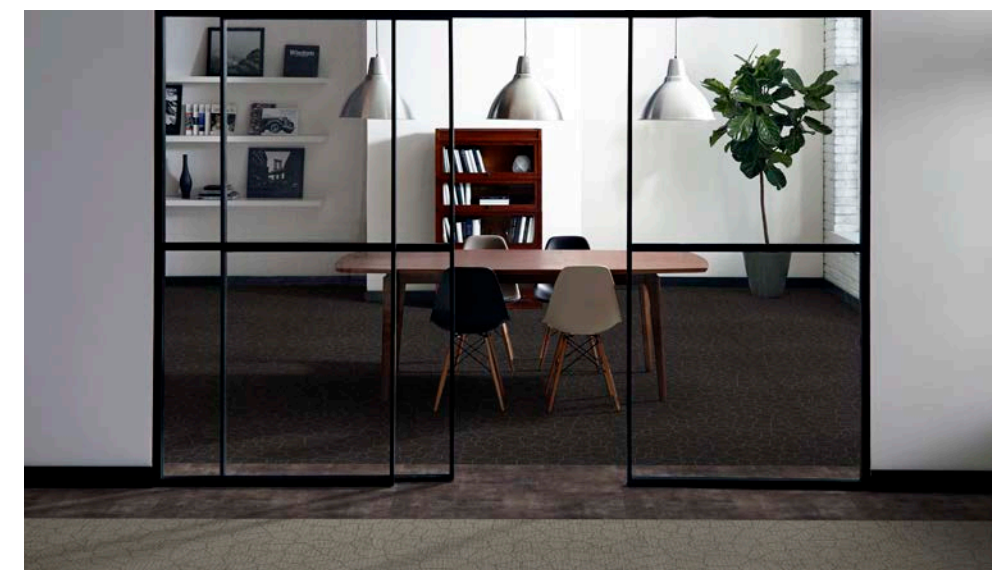


Flourish Large Field in Multi with Blue with Flourish Large Field in Multi with Brown

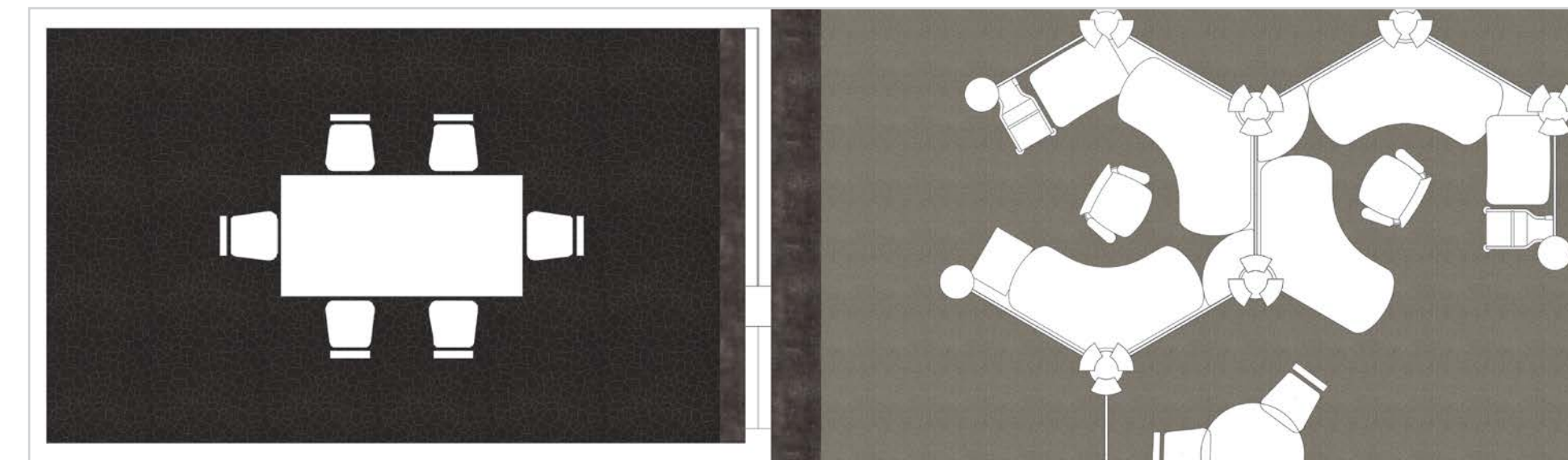


## MEETING

Layering colour with different surface textures adds interest and depth to your flooring. The modularity of Immix allows for simple compatability with our LVT products.



Flourish Small Coordinate in Dark & Light with Metro Park Stone in Polished Concrete in PLC67

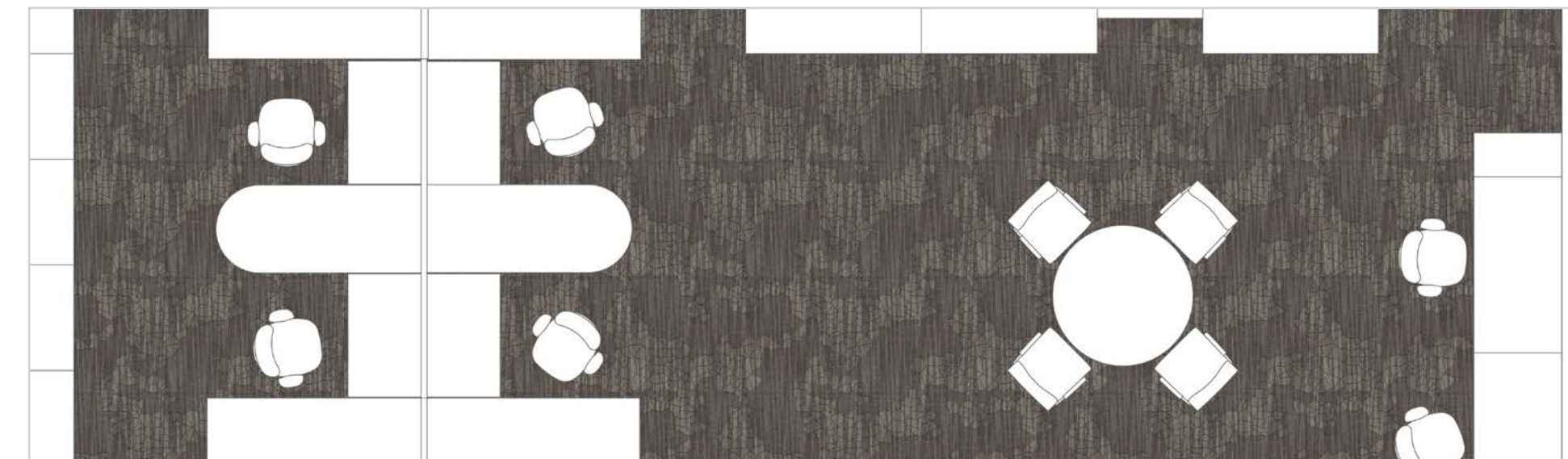


## OFFICE

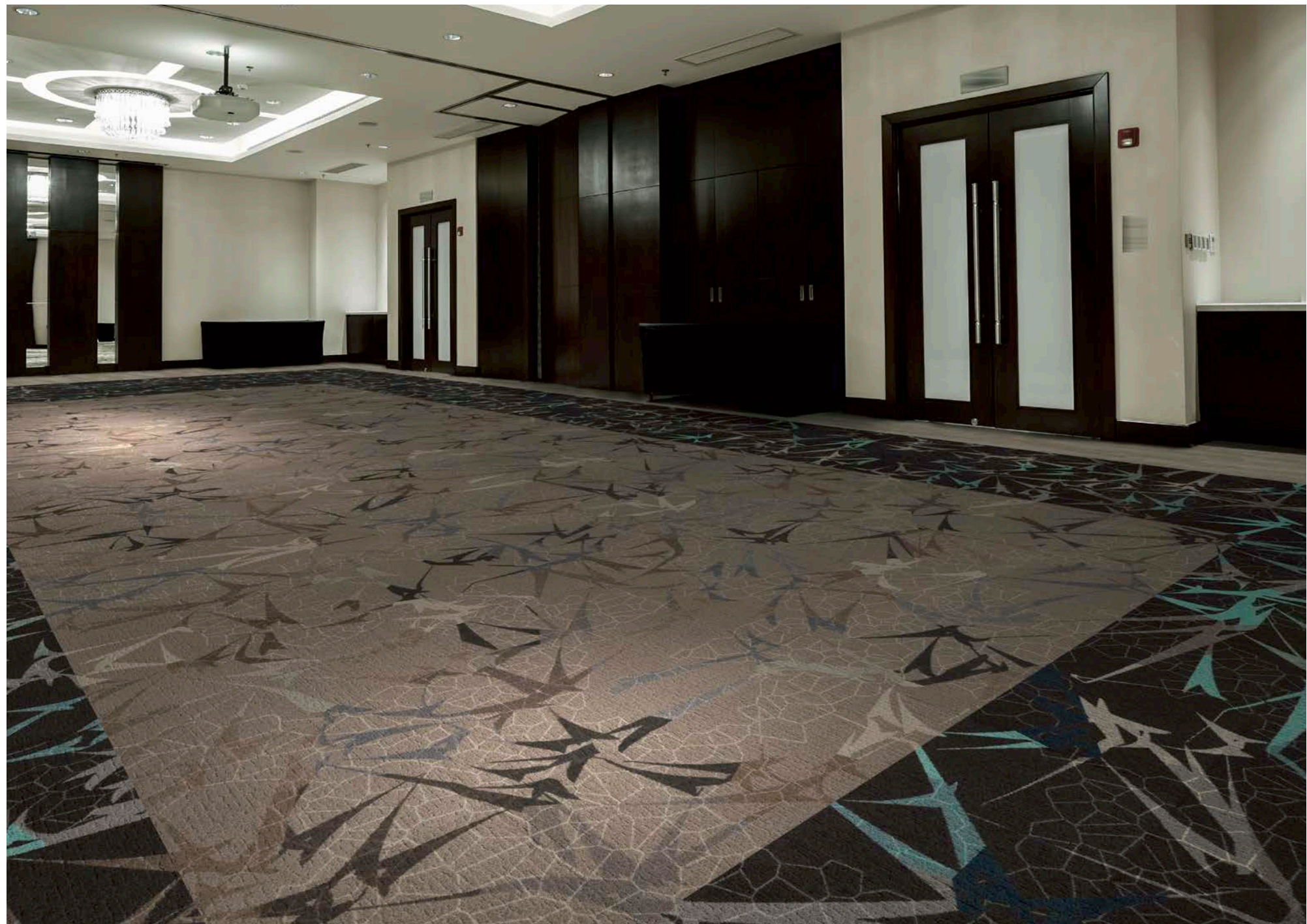
Create unique worksaces with the continuous random design technology featured in Immix. With edges that repeat and various center patterns no two spaces will be the same.



Flourish Medium Field in Neutral







Flourish in Dark with Blue and Flourish in Neutral

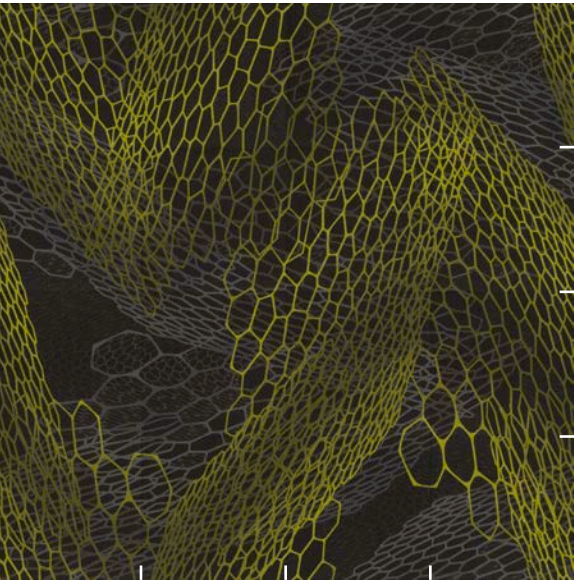


Flourish Large Field 2 in Neutral with Metro Park Slate in SLA145



IMMIX — VERTEX

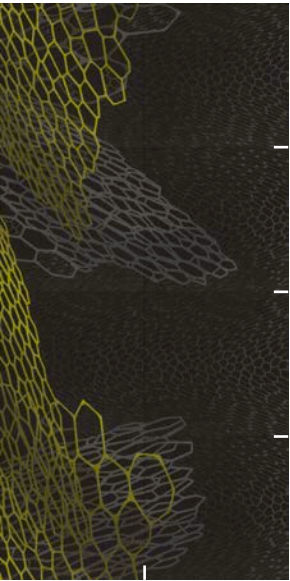
Multi tile repeat  
16 tile pattern



**Vertex — Dark w/Green**  
DR Number: 00780337  
Pattern Repeat: 4m W x 4m L

1	2	3	4
5	6	7	8
9	10	11	12
13	14	15	16

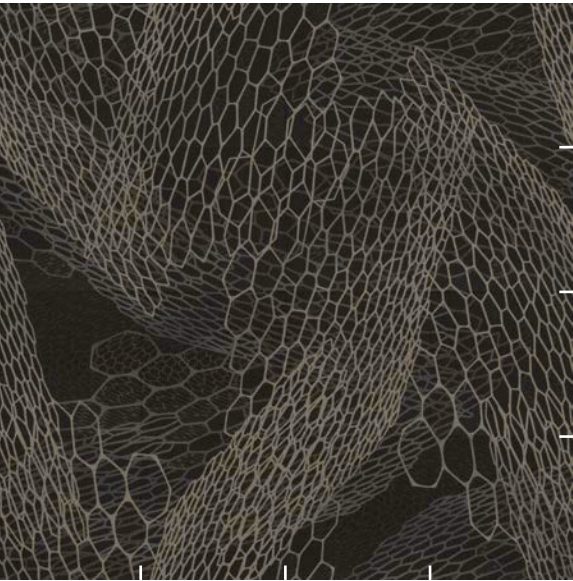
Multi tile repeat  
8 tile pattern



**Vertex Edge — Dark w/Green**  
DR Number: 00780619  
Pattern Repeat: 2m W x 4m L

1	2
3	4
5	6
7	8

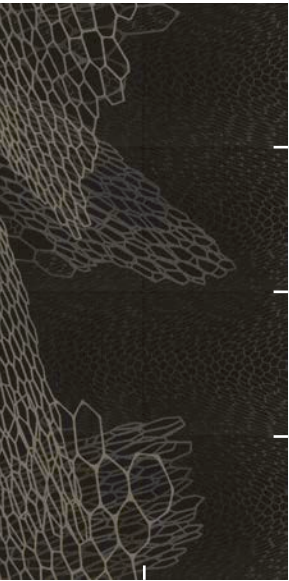
Multi tile repeat  
16 tile pattern



**Vertex — Dark**  
DR Number: 00780341  
Pattern Repeat: 4m W x 4m L

1	2	3	4
5	6	7	8
9	10	11	12
13	14	15	16

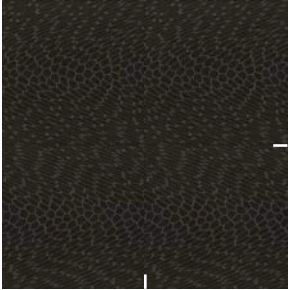
Multi tile repeat  
8 tile pattern



**Vertex Edge — Dark**  
DR Number: 00780607  
Pattern Repeat: 2m W x 4m L

1	2
3	4
5	6
7	8

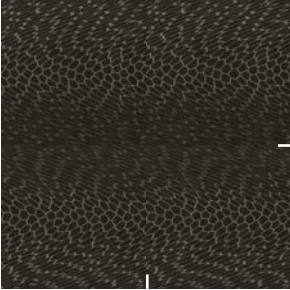
2 pattern repeat  
4 tiles shown



**Small Coordinate — Dark**  
DR Number: 00780365  
Pattern Repeat: 1m W x 2m L

1	1
2	2

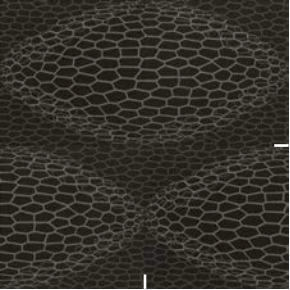
2 pattern repeat  
4 tiles shown



**Small Coordinate — Dark Ombre**  
DR Number: 00780343  
Pattern Repeat: 1m W x 2m L

1	1
2	2

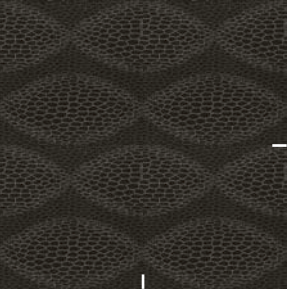
Multi tile repeat  
4 tiles shown



**Large Field — Dark**  
DR Number: 00780601  
Pattern Repeat: 2m W x 2m L

1	2
3	4

Single pattern repeat  
4 tiles shown



**Medium Field 1 — Dark**  
DR Number: 00780602  
Pattern Repeat: 1m W x 1m L

1	1
1	1

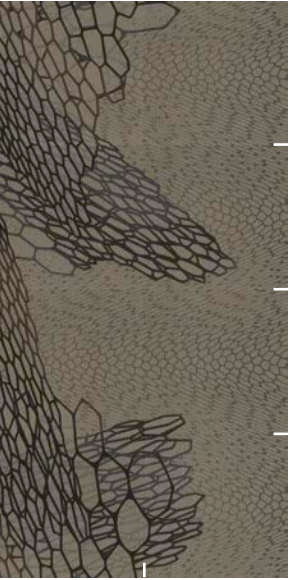
Multi tile repeat  
16 tile pattern



**Vertex — Light**  
DR Number: 00780340  
Pattern Repeat: 4m W x 4m L

1	2	3	4
5	6	7	8
9	10	11	12
13	14	15	16

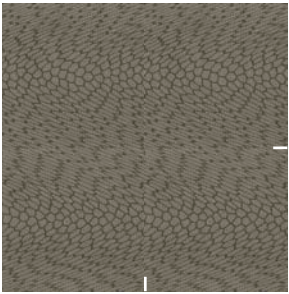
Multi tile repeat  
8 tile pattern



**Vertex Edge — Light**  
DR Number: 00780618  
Pattern Repeat: 2m W x 4m L

1	2
3	4
5	6
7	8

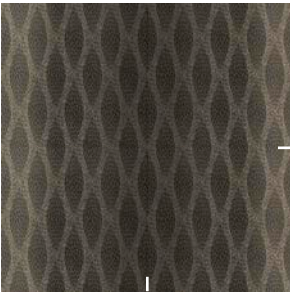
2 pattern repeat  
4 tiles shown



**Small Coordinate — Light**  
DR Number: 00780702  
Pattern Repeat: 1m W x 2m L

1	1
2	2

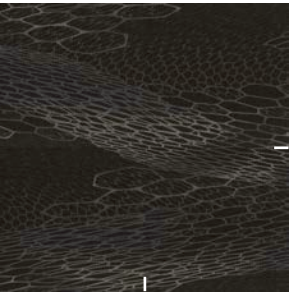
2 pattern repeat  
4 tiles shown



**Medium Field 2 — Dark Ombre**  
DR Number: 00780604  
Pattern Repeat: 2m W x 1m L

1	2
1	2

Multi tile repeat  
4 tiles shown



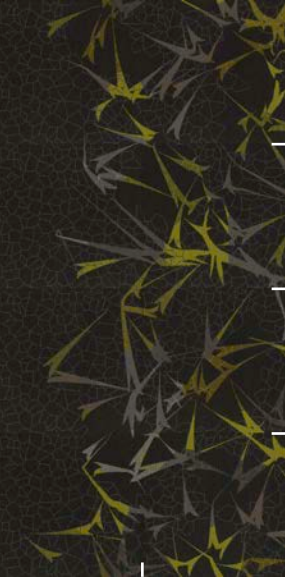
**Vertex Runner — Dark**  
DR Number: 00789504  
Pattern Repeat: 2m W x 2m L

1	2
3	4



IMMIX — FLOURISH

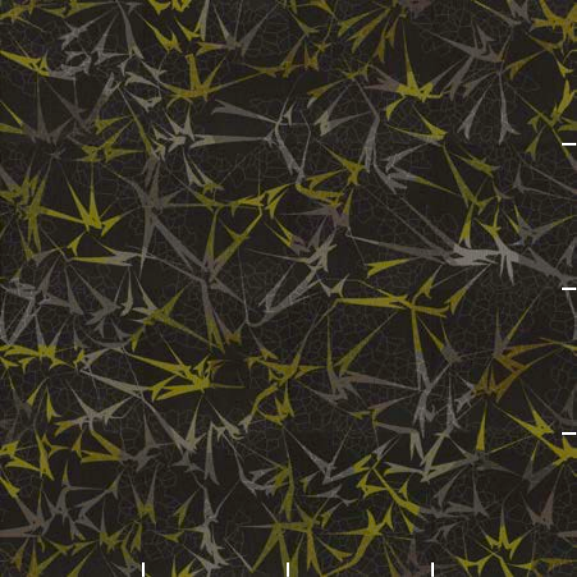
Multi tile repeat  
8 tile pattern



Flourish Edge — Dark w/Green  
DR Number: 00782295  
Pattern Repeat: 2m W x 4m L

1	2
3	4
5	6
7	8

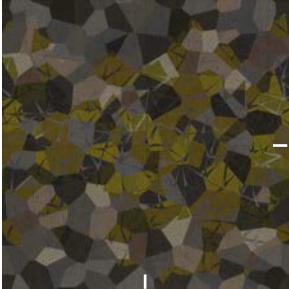
Multi tile repeat  
16 tile pattern



Flourish — Dark w/Green  
DR Number: 00781588  
Pattern Repeat: 4m W x 4m L

1	2	3	4
5	6	7	8
9	10	11	12
13	14	15	16

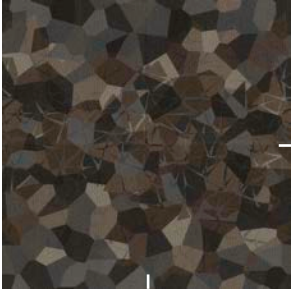
Multi tile repeat  
4 tile pattern



Large Field 1 — Multi w/Green  
DR Number: 00781325  
Pattern Repeat: 2m W x 2m L

1	2
3	4

Multi tile repeat  
4 tile pattern



Large Field 1 — Multi w/Brown  
DR Number: 00781328  
Pattern Repeat: 2m W x 2m L

1	2
3	4


Multi tile repeat  
8 tile pattern



Flourish Edge — Neutral  
DR Number: 00782343  
Pattern Repeat: 2m W x 4m L

1	2
3	4
5	6
7	8

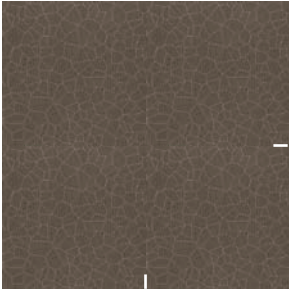
Multi tile repeat  
16 tile pattern



Flourish — Neutral  
DR Number: 00782108  
Pattern Repeat: 4m W x 4m L

1	2	3	4
5	6	7	8
9	10	11	12
13	14	15	16

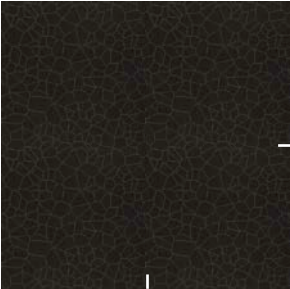
Single pattern repeat  
4 tiles shown



Small Coordinate — Neutral  
DR Number: 00782354  
Pattern Repeat: 1m W x 1m L

1	1
1	1

Single pattern repeat  
4 tiles shown



Small Coordinate — Dark  
DR Number: 00782356  
Pattern Repeat: 1m W x 1m L

1	1
1	1

Multi tile repeat  
8 tile pattern



Flourish Edge — Dark w/Blue  
DR Number: 00782291  
Pattern Repeat: 2m W x 4m L

1	2
3	4
5	6
7	8

Multi tile repeat  
16 tile pattern



Flourish — Dark w/Blue  
DR Number: 00781572  
Pattern Repeat: 4m W x 4m L

1	2	3	4
5	6	7	8
9	10	11	12
13	14	15	16

Multi tile repeat  
4 tile pattern



Large Field 1 — Multi w/Blue  
DR Number: 00781327  
Pattern Repeat: 2m W x 2m L

1	2
3	4

Multi tile repeat  
4 tile pattern



Large Field 2 — Neutral  
DR Number: 00781330  
Pattern Repeat: 2m W x 2m L

1	2
3	4

Multi tile repeat  
8 tile pattern



Flourish Edge — Light  
DR Number: 00782344  
Pattern Repeat: 2m W x 4m L

1	2
3	4
5	6
7	8

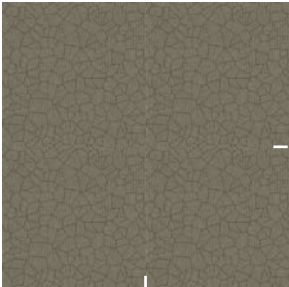
Multi tile repeat  
16 tile pattern



Flourish — Light  
DR Number: 00782109  
Pattern Repeat: 4m W x 4m L

1	2	3	4
5	6	7	8
9	10	11	12
13	14	15	16


Single pattern repeat  
4 tiles shown



Small Coordinate — Light  
DR Number: 00782355  
Pattern Repeat: 1m W x 1m L

1	1
1	1

Multi tile repeat  
4 tile pattern



Medium Field — Neutral  
DR Number: 00782379  
Pattern Repeat: Random 1m tiles

2	3
1	4



IMMIX — COLLECTION OVERVIEW

Design Group	Design	DR Number	Tile Grid
Vertex	Vertex — Dark w/Green	00780337	4m W x 4m L - 16 tiles
Vertex	Vertex Edge — Dark w/Green	00780619	2m W x 4m L - 8 tiles
Vertex	Vertex — Light	00780340	4m W x 4m L - 16 tiles
Vertex	Vertex Edge — Light	00780618	2m W x 4m L - 8 tiles
Vertex	Vertex — Dark	00780341	4m W x 4m L - 16 tiles
Vertex	Vertex Edge — Dark	00780607	2m W x 4m L - 8 tiles
Vertex	Vertex Runner — Dark	00789504	2m W x 2m L - 4 tiles
Vertex	Small Coordinate — Dark Ombre	00780343	1m W x 2m L - 2 tiles
Vertex	Small Coordinate — Dark	00780365	1m W x 2m L - 2 tiles
Vertex	Small Coordinate — Light	00780702	1m W x 2m L - 2 tiles
Vertex	Medium Field 1 — Dark	00780602	1m W x 1m L - 1 tile
Vertex	Medium Field 2 — Dark Ombre	00780604	1m W x 1m L - 1 tile
Vertex	Large Field — Dark	00780601	2m W x 1m L - 2 tiles
Flourish	Flourish — Light	00782109	4m W x 4m L - 16 tiles
Flourish	Flourish Edge — Light	00782344	2m W x 4m L - 8 tiles
Flourish	Small Coordinate — Light	00782355	1m W x 1m L - 1 tile
Flourish	Flourish — Neutral	00782108	4m W x 4m L - 16 tiles
Flourish	Flourish Edge — Neutral	00782343	2m W x 4m L - 8 tiles
Flourish	Small Coordinate — Neutral	00782354	1m W x 1m L - 1 tile
Flourish	Flourish — Dark w/Blue	00781572	4m W x 4m L - 16 tiles
Flourish	Flourish Edge — Dark w/Blue	00782291	2m W x 4m L - 8 tiles
Flourish	Flourish — Dark w/Green	00781588	4m W x 4m L - 16 tiles
Flourish	Flourish Edge — Dark w/Green	00782295	2m W x 4m L - 8 tiles
Flourish	Small Coordinate — Dark	00782356	1m W x 1m L - 1 tile
Flourish	Medium Field — Neutral	00782379	1m W x 1m L - 1 tile
Flourish	Large Field 1 — Multi w/Brown	00781328	2m W x 2m L - 4 tiles
Flourish	Large Field 1 — Multi w/Green	00781325	2m W x 2m L - 4 tiles
Flourish	Large Field 1 — Multi w/Blue	00781327	2m W x 2m L - 4 tiles
Flourish	Large Field 2 — Neutral	00781330	2m W x 2m L - 4 tiles

MODULAR LANDSCAPES



**LOCAL CUSTOMISATION:** We have perfected the art of customisation and design flexibility with our PrintWorks™ technology that provides endless possibilities.

The Milliken Couture customisation process ensures a carpet sample is created within 4 days from concept at our manufacturing facility in Sydney.

**SPEED:** The PrintWorks™ technology at our manufacturing facility in Sydney allows Milliken to deliver orders within 3 weeks from date of order.

**INTEGRATED CUSHION:** Eliminate the need for dual bond installations with our industry leading integrated cushion backing.

Using an open-cell foam technology, Milliken’s WellBAC® cushion backing delivers health, wellness and performance benefits, including improved acoustics, appearance retention and underfoot comfort.

**EASE OF MAINTENANCE:** Modular carpet tile format is an ideal and functional solution, enhancing installation flexibility and ease of maintenance, as individual tiles can be lifted for cleaning or replacement.

**MATERIAL EFFICIENCY:** Simple installation, our products can be quickly and easily replaced. Modular tiles reduce overall waste factor and storage, with no bulky rolls to manage. Modular carpets can typically save 20-30% waste compared to broadloom carpet.

**SUSTAINABILITY:** PVC free, Declare Red List Free, Cradle to Cradle Silver and certified under the Carpet Institute of Australia Environmental Certification Scheme, all Milliken products achieve Level A recognition for Green Star in Australia and New Zealand.



CREATING A BETTER WORLD

Milliken supports the  
Property Industry Foundation

Milliken is a proud partner of the Property Industry Foundation, an organisation devoted to alleviating the problem of youth homelessness. The Foundation builds homes for homeless youth and provides ongoing support for homes where young people can rebuild their lives.

Homelessness is one of the most severe forms of disadvantage and social exclusion that any young person can experience. Youth homelessness affects 44,000 young Australians every night and understanding the scale of this issue, we were compelled to get involved and help in the great work the foundation is doing.

The Immix collection is part of the ‘Product Pathway’. The ‘Product Pathway’ is a unique fundraising model created by Milliken for the Property Industry Foundation where a contribution from every dollar of sales is donated to the foundation to build homes for homeless youth. The aim of the product pathway is to provide a regular and sustainable fundraising stream and with your help, we can keep assisting the Property Industry Foundation in tackling the issue of youth homelessness.

The Foundation’s mission is to make a tangible difference to the serious and persistent problem of youth homelessness by partnering with respected charities to build safe environments and support charity managed initiatives focused on education, employment and well-being.



www.millikenfloors.com.au



www.pif.com.au

IMMIX. Product Specs

IMMIX

SPECIFICATION



When you choose M/PACT™ products, you can be sure your choice is carbon neutral. M/PACT™ carbon neutral products offset the raw materials and manufacturing carbon footprint\* by using 3rd party Verified Carbon Standard Credits that support renewable energy and carbon reduction technologies to help fight climate change. \*as calculated and verified through a ISO14025/ISO14040 compliant LCA and published in third party EPD.

Standard Backing	Cushion Backing WellBAC® Comfort Plus (PVC FREE) (Non-Reactive Cushion Backing)
Acoustic Value	Noise Reduction Coefficient – NRC ≥ 0.25 Impact Sound Pressure Level - Ln,w ≤ 45dB
Concrete Slab Moisture Mitigation	Site-Related Solutions (SRS). Milliken Cushion backed tile + Non-Reactive Standard adhesive means installation 60 days after a new concrete pour, fully warranted no moisture testing required. Refer millikenfloors.com.au
Antiviral   Antibacterial	MGUARD+ Antiviral and Antibacterial Treatment. Further information refer to millikenfloors.com.au

Construction	Tufted, Textured Loop	Lightfastness (AATCC 16E)	≥ 4.0 at 80 Hours
Tile Size	100cm x 100cm	Static Electricity	≤ 3.5KV
Yarn Type	Milliken Certified 100% Nylon	(AATCC-134) 20% R.H., 70°F	
Stain Resist	StainSmart®	Indoor Air Quality	≤ 0.5mg/m³ (GLP0793)
Soil Release		CRI Green Label Plus™	
Dye Method	PrintWorks™	VOC	Pass (ISO 10580:2010)
Gauge	1/10	ACCS Grading	CEHD 4*, REHD2 6*, Suitable for Stairs
Stitches Per Inch	10.3	Environmental	ECS Grading - Level 4 (Certificate No. 20146) Declare - 3rd Party Verified RED LIST FREE Cradle to Cradle - Silver Carbon Neutral Environmental Product Declaration (EPD) Health Product Declaration (HPD)
Tufts	103/in² (1,595/100cm²)		
Recyclable	100%		
Nominal Total Thickness	10mm		
Nominal Total Weight	104 oz/yd² (3,526g/m²)		
Nominal Pile Thickness	2.79mm		
Flammability (Radiant Panel Test)	CHF/CRF = 4.2kW/m², Smoke value = 271%.min		

Recommended Installation Method(s)	Monolithic
Recommended Area of Use	Commercial Extra Heavy Duty
Warranties	15-year Wear Warranty 15-year Dimensional Stability Warranty 15-year Anti-Static Warranty 15-year Castor Chair Wear Warranty



Alliance  
Founding  
Member



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New Zealand:  
Toll Free: 0800 668 372  
www.millikenfloors.com.au  
(Australia & New Zealand)



