

# **Distributed anode corrosion protection** system

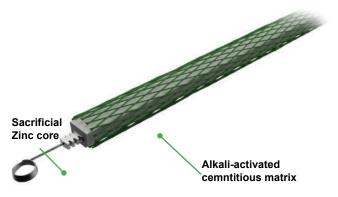
# **Description**

Galvashield® DAS is a distributed anode system that is quickly and easily installed to provide corrosion protection for a variety of applications, such as new concrete, embedded in concrete overlays, encapsulated inside reinforced concrete jackets or used in conjunction with stay-in-place forms for column protection. Galvashield® DAS anode units are distributed over concrete and masonry structures to provide global corrosion protection. They can also be used for targeted protection such as bridge widening and new/old concrete interfaces.

Galvashield® DAS anodes contain alkali-activated mortar cast around a high purity zinc core. The quantity of zinc provided, the anode shape, electrical components and installation procedures are customized to meet specific project requirements. Individual Galvashield® DAS anode units can be supplied in lengths of up to 2.0m. For applications where anodes will be installed in submerged or tidal conditions i.e. piles, use Galvashield® DAS Type M (Marine) anodes.

#### **Uses**

- Bridge and marine structures
- Power and industrial plant rehabilitation
- Concrete jacketing/section enlargement
- Galvanic jackets for columns and piles
- Galvanic deck overlays
- Service life extension in severe service conditions
- Conventionally reinforced and prestressed/ post tensioned concrete
- New construction



Galvashield® DAS distributed anode

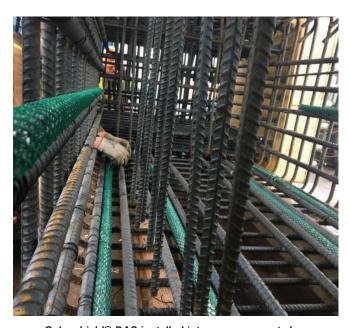
# **Advantages**

- Proven technology supported by independent test program.
- High capacity can provide more zinc and more current output than other galvanic anode systems.
- Design flexibility anode design and spacing can be customized to meet project performance requirements and service life objectives.
- Cathodic Protection can be designed to meet cathodic protection performance criteria.
- Versatile can be used for both conventionally reinforced and prestressed or post-tensioned concrete.
- User friendly installation is quick and easy, requiring no specialized equipment.
- Low maintenance requires no external power source or system monitoring.
- Measurable system performance can be easily monitored if required.
- Embedded system provides more uniform performance, eliminates risk of vandalism.
- Long lasting 10 to 40 year service life\* reduces the need for future repairs.

\*As with all galvanic protection systems, service life is dependent upon a number of factors including reinforcing steel density, concrete conductivity, chloride ion concentration, temperature, humidity and anode spacing.

#### How does it work?

When two dissimilar metals are coupled together in an electrolyte, the metal with the higher potential for corrosion (more electronegative) will corrode in preference to the more noble metal. In concrete applications, the Galvashield® DAS zinc anode component corrodes in favor of the reinforcing steel and produces an electrical current that mitigates corrosion activity.



Galvashield® DAS installed into a new concrete beam prior to forming and casting

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# Galvashield® DAS

# **Specification Clause**

Galvanic protection shall be provided using Galvashield® DAS anode units as manufactured by Vector Corrosion Technologies. The distributed galvanic anode units shall be alkali-activated with a pH greater than 14 and shall not contain intentionally added constituents that are corrosive to reinforcing steel as per ACI 222R such as chlorides, bromides, or other halides. The zinc shall be in compliance with ASTM B418 Type II (Z13000) and ASTM B6 Special High Grade (Z13001) with iron content less than 15 ppm and shall be evenly distributed around a steel core which is continuous along the length of the unit.

# **Design Criteria**

Galvashield® DAS distrubuted anode system can be used for corrosion prevention, corrosion control or cathodic protection applications. Anode design and spacing are varied to meet project objectives. Anode spacing generally ranges between 150mm and 750mm on center depending upon project objectives, the severity of the service environment and expected service life of the anode components.

Typical Anode unit sizes*	
Zinc weight:	0.89 kg/m
Anode dimension:	28mm x 38mm
Anode length:	1.0m to 2.0m

<sup>\*</sup>Galvashield® DAS anode unit size and length are customised to meet project requirements. Typical anode weights are listed above

#### **Installation Instructions**

Galvashield® DAS distributed anode system is used for a wide range of applications. Specific application procedures are developed on a project-by-project basis.

#### **Precautions**

Galvashield® DAS distributed anode system is not intended to address or repair structural damage. Where structural damage exists, consult a structural engineer.

For applications where wetting may occur prior to concrete placement, limit water exposure to 20 minutes or less.

For submerged applications such as tidal zone protection, use Galvashield® DAS Type M (Marine) anode units.

For optimum performance, encasement concrete, grout or repair mortar should be a low resistivity product such as Fosroc Renderoc LA55. Concrete with significant amounts of polymer or silica fume may have higher resistivity.

# **Supply**

Vector Galvashield DAS (MTO)	FC312082-UNIT
Vector Galvashield DAS Type M (MTO)	FC312083-UNIT
Vector Galvashield PVC Modular Jacket (MTO):	FC312080-UNIT

The Galvashield® DAS Distributed Anode System is custom packaged based on project requirements.

### **Storage**

Store in dry conditions in the original unopened containers for up to one year from date of manufacture. Systems should be installed within one month of opening container. Take special precaution not to damage anode components during transportation or while handling. Avoid extremes of temperature and humidity.

#### **Health & Safety**

Contact with moisture can release alkalis which may be harmful to exposed skin. Anode components should be handled with suitable gloves and other personal protective equipment in accordance with standard procedures for handling cement and other alkaline materials. Additional safety information is included in the Safety Data Sheet.

#### Important notice

A Safety Data Sheet (SDS) is available from the Fosroc website. Read the SDS and TDS carefully prior to use as application or performance data may change from time to time. In emergency, contact any Poisons Information Centre (phone 13 11 26 within Australia) or a doctor for advice.

#### Product disclaimer

This Technical Data Sheet (TDS) summarises our best knowledge of the product, including how to use and apply the product based on the information available at the time. You should read this TDS carefully and consider the information in the context of how the product will be used, including in conjunction with any other product and the type of surfaces to, and the manner in which, the product will be applied. Our responsibility for products sold is subject to our standard terms and conditions of sale. Parchem does not accept any liability either directly or indirectly for any losses suffered in connection with the use or application of the product whether or not in accordance with any advice, specification, recommendation or information given by it.

